



# CARMEL & JOSEPH

CRÉATEURS DE GRANDS VINS  
en Languedoc-Roussillon



## VILLA BLANCHE Sauvignon Blanc

A brilliant, gleaming wine with golden reflections. The nose is expressive, but remains elegant with thiol type aromas; think citrus fruit, pink grapefruit, exotic fruit like mango and papaya. A few smoky notes on the finish wrap around the exotic fruit, menthol, and a flinty minerality which completes this superb aromatic complexity. Fresh and crisp in the mouth, with fruity notes but also lemon and aniseed that show a complexity and vivacity rarely to be found in the region's Sauvignons. A wine that can rival the best the world has to offer.

### TECHNICAL SHEET

**Appellation**

IGP Pays d'Oc

**Vintage**

2020

**Varieties**

100% Sauvignon Blanc

**Alcohol**

12% alc./vol

**Terroir**

Vineyards growing in three parts of the Languedoc wine region: Mediterranean, Oceanic and Pyrenean terroirs. Clay-limestone and gravelly soils. This gives our Sauvignon Blanc a more complex balance.

**Vinification**

The grapes are picked at night, in two passes. The first harvest is done at a relatively early stage in maturity, to keep freshness in the wine. Then 15 days later a second harvest is done, to get good concentration and varietal aromas. Grapes are destemmed and then macerated at 5°C for 2 hours. Fermentation is temperature-controlled 14°C (no malolactic fermentation).

**Ageing**

15% matured in new oak barrels for 3 months.

85% matured for 3 months on fine lees in stainless steel vats.

### RECOGNITION AND AWARDS

**Wine Align**

87/100