



# CARMEL & JOSEPH

CRÉATEURS DE GRANDS VINS  
en Languedoc-Roussillon



## VILLA BLANCHE Sauvignon Blanc

Bright yellow, almost golden in colour. The nose is complex and quite unusual for a Sauvignon Blanc. Initial aromas of mint and fennel evolve towards honeyed, citrus notes. The palate offers a round structure as well as exceptional length with notes of citrus (candied lemon), a touch of bitterness and a very pleasant freshness. An elegant and original wine with exceptional aromatic complexity.

### FICHE TECHNIQUE

**Appellation**

IGP Pays d'Oc

**Millésime**

2015

**Cépages**

100% Sauvignon Blanc

**Degré**

12.% alc./vol

**Terroir**

Vineyards growing in three parts of the Languedoc wine region: Mediterranean, Oceanic and Pyrenean terroirs. Clay-limestone and gravelly soils. This gives our Sauvignon Blanc a more complex balance.

**Vinification**

The grapes are picked at night, in two passes. The first harvest is done at a relatively early stage in maturity, to keep freshness in the wine. Then 15 days later a second harvest is done, to get good concentration and varietal aromas. Grapes are destemmed and then macerated at 5°C for 4 hours. Fermentation is temperature-controlled 14°C (no malolactic fermentation).

**Élevage**

4 months in vat

### RÉCOMPENSES

**Jancis Robinson**

15.5 /20 : Fresh and lightly herbal, dried grass and green tea.